

# Assembly Instructions

Note: This is a supplementary documents for assembly.

# List

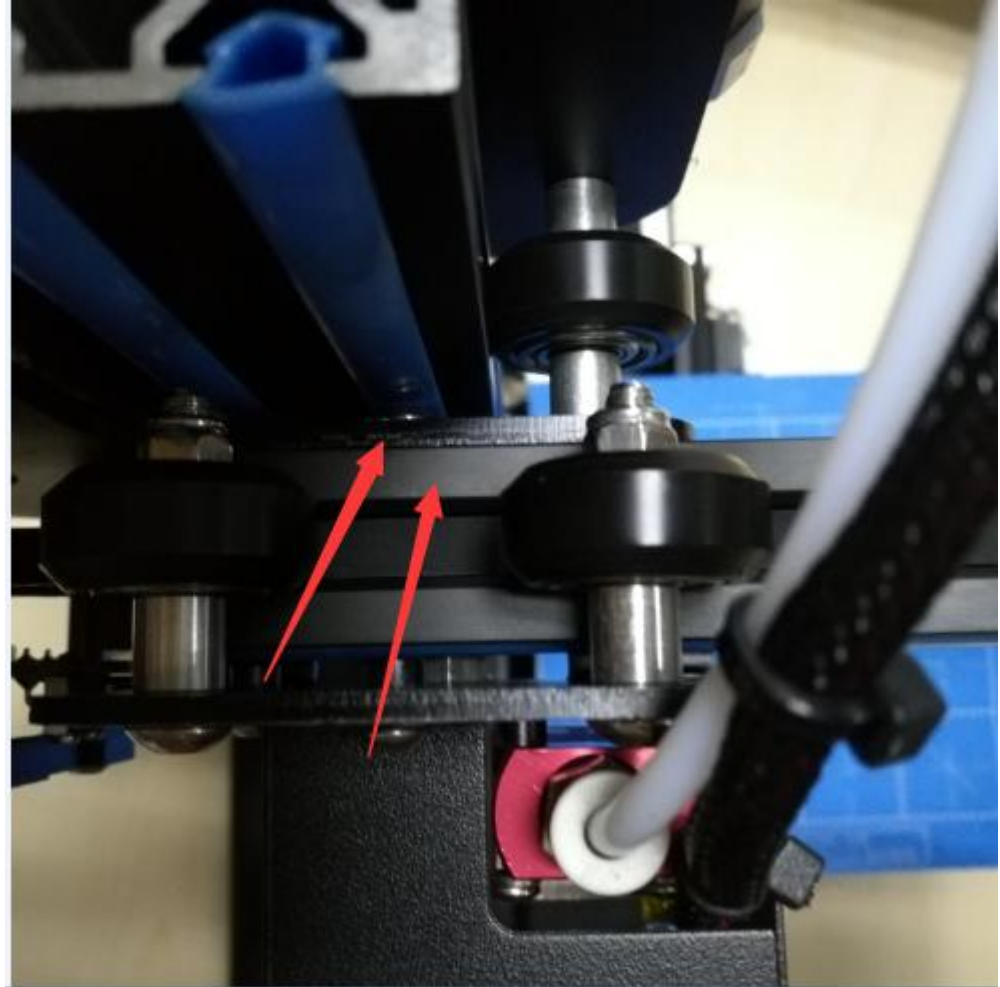
- 1. T nut assembly.
- 2. aluminum frame assembly. (X and Y axis)
- 3. Belt assembly
- 4. X axis limit switch assembly
- 5. Y axis limit switch assembly
- 6. Z axis limit switch assembly

Please push the T nut with the screw as much as possible when you try to lock it.

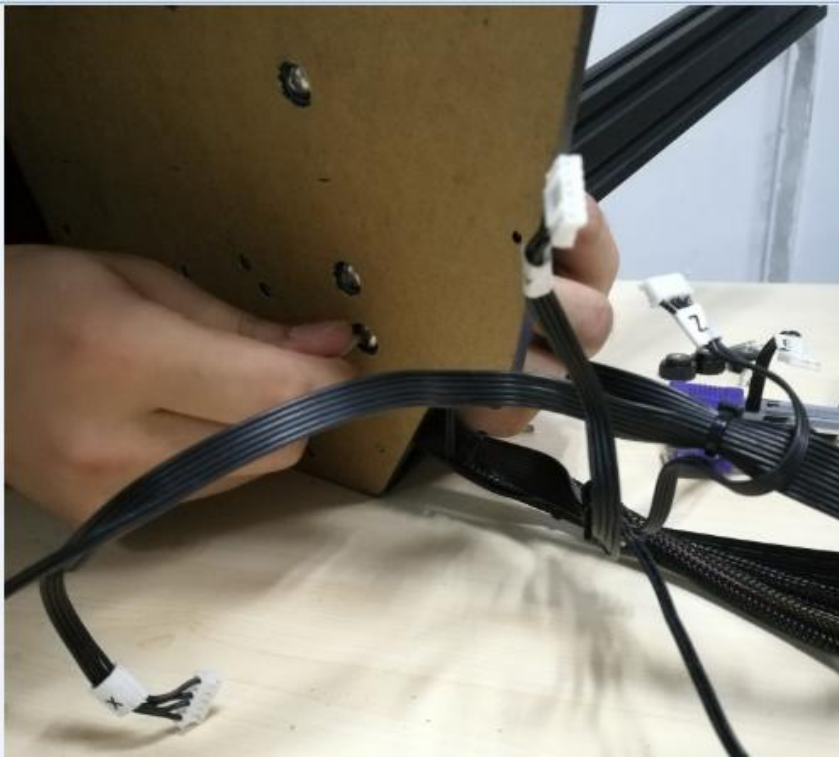


To make sure these two parts are aligned here.

If the axis assembled crooked, it will be hard to level the bed.



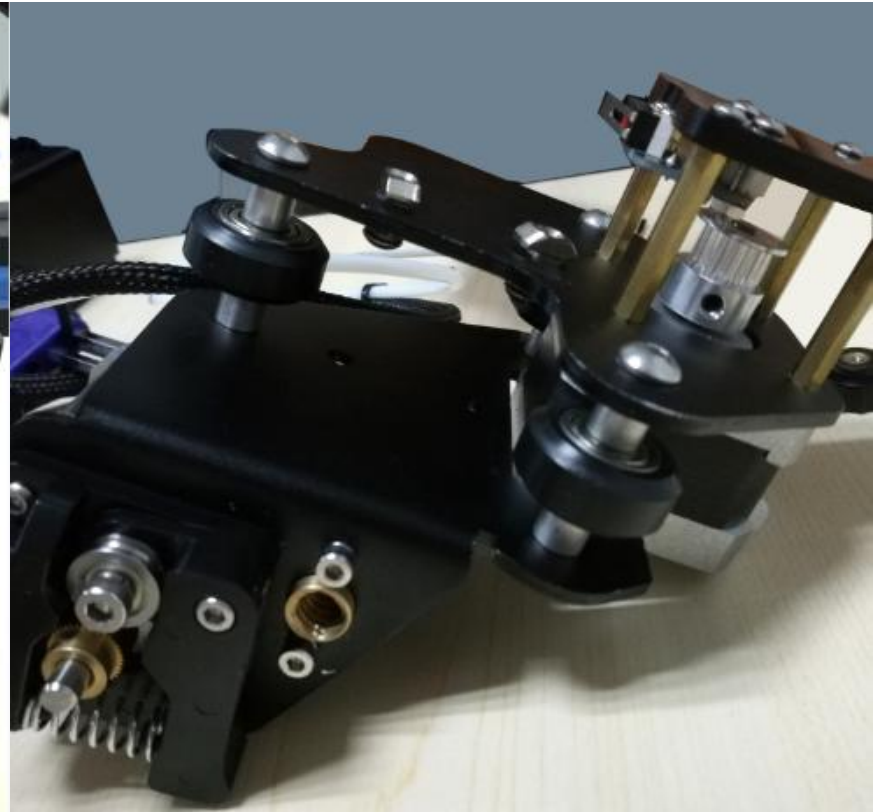
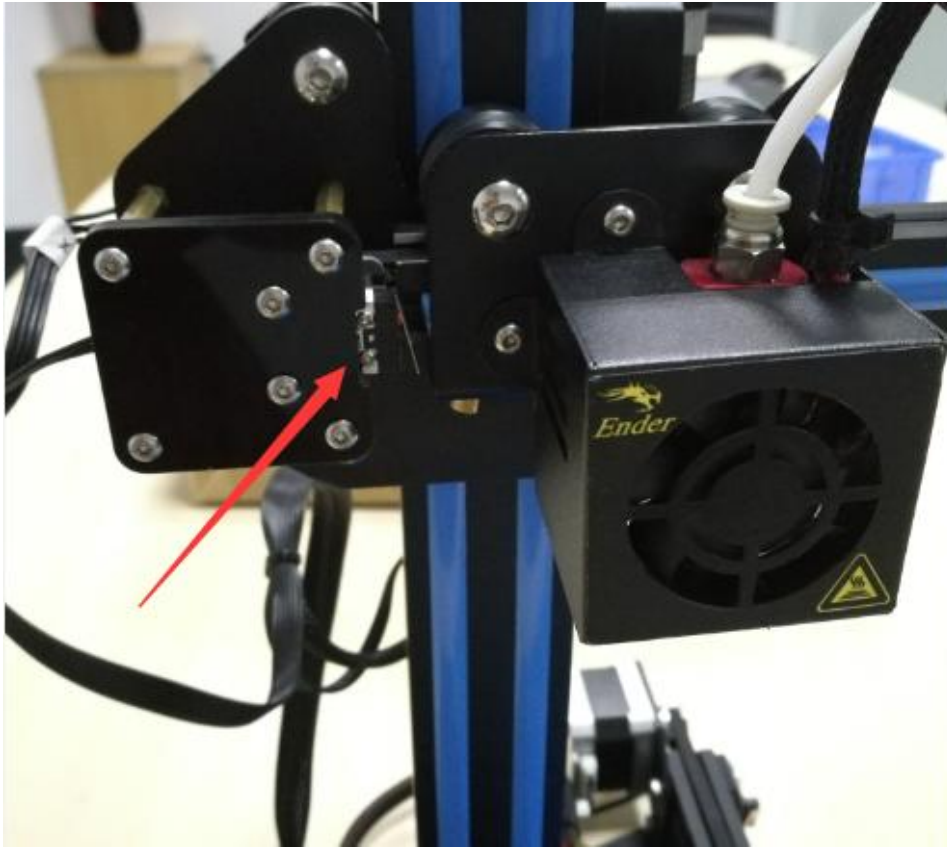
Roughly screw it and make sure the Y axis aluminum is straight to lock it.



Note the way of the belt assembly



# X axis limit switch position





# Y axis limit switch position





## Z axis limit switch position

Z axis limit switch should be assembled to the lowest position at first. Then we can adjust it to level the bed.

